Boring Bar Spring Collet

High-precision sleeve collet for small-shank boring bars

AEF Series



FEATURES

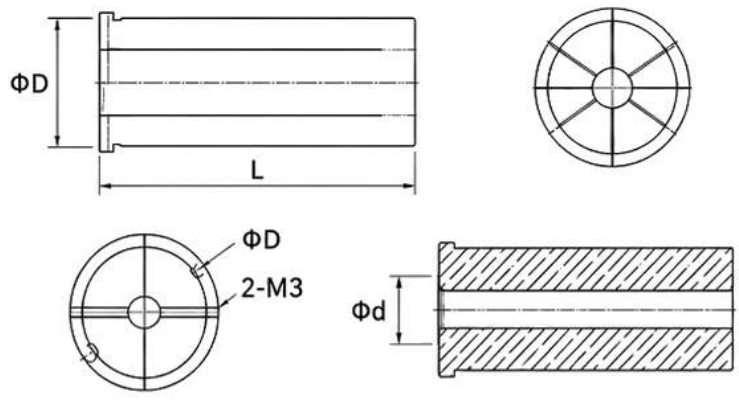
- **Self-Centering Accuracy**
  No repeated tool alignment when changing tools
- **Tough & Wear-Resistant**
  Quench-hardened alloy steel, precision ground
- **Wide Compatibility**
  For straight-shank drills, U-drills & boring bars
- **Easy Installation**
  Secure screw locking, smooth & burr-free finish

SELECTION TABLE

ΦD	Φd (mm)												L (mm)
	6	8	10	12	14	16	18	20	25	32	40	50	
25	●	●	●	●	●	●	●	●					75
32	●	●	●	●	●	●	●	●	●				95
40		●	●	●	●	●	●	●	●	●			105
50		●	●	●	●	●	●	●	●	●	●		125
60												●	135

Unit: mm

DIMENSIONS



PRODUCT DIMENSIONS



ORDERING EXAMPLE

How to order: AEF + ΦD + D – Φd

AEF32D-20

= Sleeve outer diameter Φ32 mm, collet bore Φ20 mm

CODE KEY

ΦD	Outer diameter of sleeve
Φd	Inner diameter (collet size)
L	Sleeve length