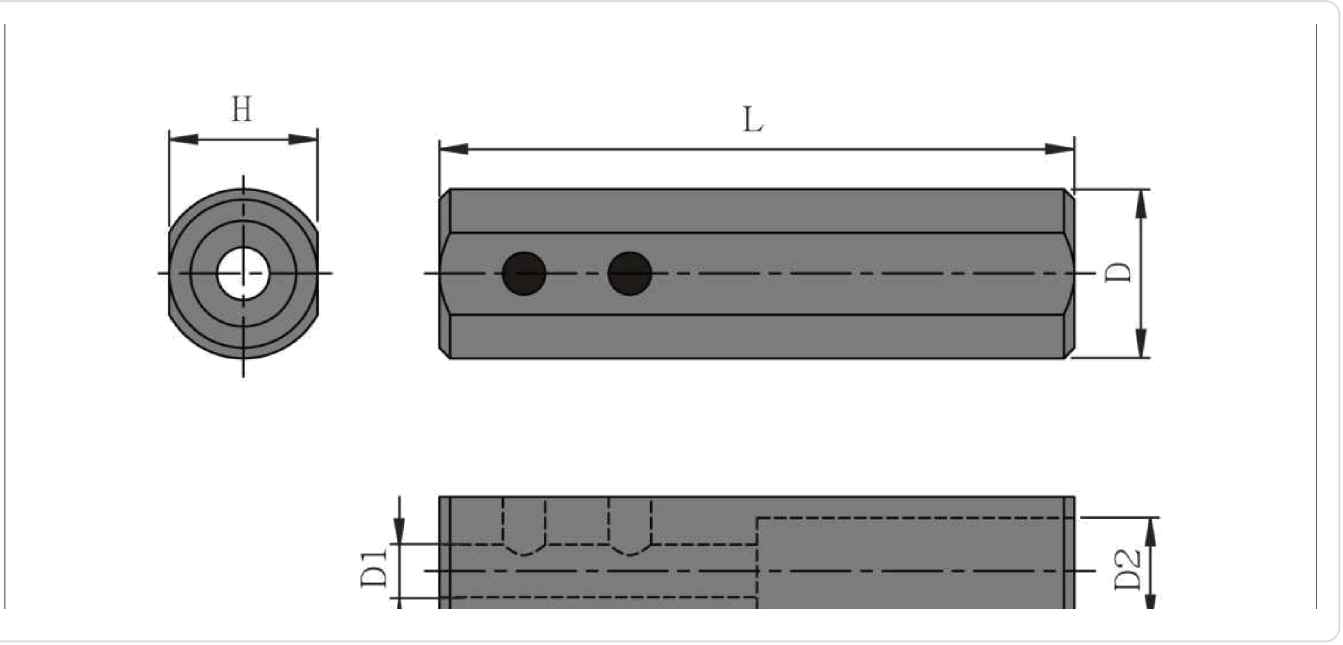
# Mini-Boring Bar Sleeve

Long Ø16 mm sleeves, L=100 mm — bores Ø3 to Ø8 mm for small-diameter bars

**ASH-100 SERIES**




End view, side view and section showing the stepped bore

## Features

- **Built for small bars.** Bores from Ø3 mm for fine boring and small-hole work.
- **Stepped bore.** The relieved rear section (D2) guides the bar without over-constraining it.
- **100 mm body.** The longer body supports more of the bar, reducing deflection at reach.
- **Twin clamping screws.** Two screws hold the bar along the seat rather than at a single point.

## Dimensions

| Model No. | D | D1 | D2 | H | L | Clamping screw | Wrench |
|---|---|---|---|---|---|---|---|
| **ASH-0316-100** | 16 | 3 | 6 | 14 | 100 | ASC9-4004 | AWH020 |
| **ASH-0416-100** | 16 | 4 | 5 | 14 | 100 | ASC9-4004 | AWH020 |
| **ASH-0516-100** | 16 | 5 | 6 | 14 | 100 | ASC9-5005 | AWH025 |
| **ASH-0616-100** | 16 | 6 | 7 | 14 | 100 | ASC9-6004 | AWH030 |
| **ASH-0716-100** | 16 | 7 | 8 | 14 | 100 | ASC9-6004 | AWH030 |
| **ASH-0816-100** | 16 | 8 | 9 | 15 | 100 | ASC9-6004 | AWH030 |

Unit: mm

**Standard configuration** — each sleeve is supplied with the clamping screw and wrench listed in its row. Other bore sizes and body lengths available on request.