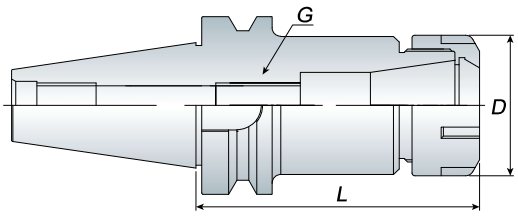
BT / NT
series

ER

Spring Collet Chuck



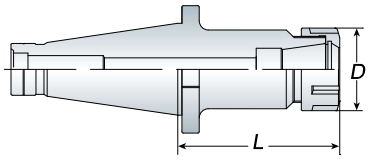


Features

- ER collet chuck with the flexibility that can clamp drill, reamers, end mills and taps.
- ER16 / ER20 / ER25 / ER32 / ER40 are also suitable for ER power ball bearing nut, high speed bearing nut and wrench.
- Wrench and Stop screw must be ordered separately.

Model No.	Clamping Range	D	L	G	Collet Type	Wrench	Weight (kg)
BT30 ER08-060M	1~5	12	60	M6	ER08	WM08	0.50
-100M	1~5	12	100	M6	ER08	WM08	0.60
ER11-100M	1~7	16	100	M8	ER11	WM11	0.60
ER16-100M	1~10	22	100	M12	ER16	WM16	0.70
ER20-100M	1~13	28	100	M14	ER20	WM20	0.80
BT40 ER11-070M	1~7	16	70	M8	ER11	WM11	1.15
-100M	1~7	16	100	M8	ER11	WM11	1.20
ER16-100M	1~10	22	100	M12	ER16	WM16	1.25
ER20-100M	1~13	28	100	M14	ER20	WM20	1.30
BT30 ER11-060	1~7	19	60	M8	ER11	WER11	0.60
ER16-060	1~10	28	60	M12	ER16	WER16	0.60
-070	1~10	28	70	M12	ER16	WER16	0.70
ER20-060	1~13	34	60	M14	ER20	WER20	0.60
ER25-060	2~16	42	60	M18	ER25	WER25	0.70
ER32-060	2~20	50	60	M24	ER32	WER32	0.75
-070	2~20	50	70	M24	ER32	WER32	0.80
BT40 ER11-070	1~7	19	70	M8	ER11	WER11	1.20
-100	1~7	19	100	M8	ER11	WER11	1.25
ER16-070	1~10	28	70	M12	ER16	WER16	1.20
-100/150	1~10	28	100/150	M12	ER16	WER16	1.40/1.60
ER20-080	1~13	34	80	M14	ER20	WER20	1.30
-100/150	1~13	34	100/150	M14	ER20	WER20	1.50/1.80
ER25-080	2~16	42	80	M18	ER25	WER25	1.50
-100/150	2~16	42	100/150	M18	ER25	WER25	1.70/2.10
ER32-060	2~20	50	60	M24	ER32	WER32	1.30
-070	2~20	50	70	M24	ER32	WER32	1.40
-100/150	2~20	50	100/150	M24	ER32	WER32	1.80/2.60
ER40-080	3~26	63	80	M28	ER40	WER40	1.70
-100	3~26	63	100	M28	ER40	WER40	2.20
BT50 ER16-100/150	1~10	28	100/150	M12	ER16	WER16	4.10/4.30
-200/250/300	1~10	28	200/250/300	M12	ER16	WER16	4.60/5.10/5.40
ER20-100/150	1~13	34	100/150	M14	ER20	WER20	4.20/4.50
-200/250/300	1~13	34	200/250/300	M14	ER20	WER20	4.90/5.50/5.90
ER25-100/150	2~16	42	100/150	M18	ER25	WER25	4.20/4.80
-200/250/300	2~16	42	200/250/300	M18	ER25	WER25	5.30/6.10/6.80
ER32-100/150	2~20	50	100/150	M24	ER32	WER32	4.40/5.20
-200/250/300	2~20	50	200/250/300	M24	ER32	WER32	5.90/6.60/7.50
ER40-080	3~26	63	80	M28	ER40	WER40	4.30
-100/150	3~26	63	100/150	M28	ER40	WER40	4.70/5.90
-200/250/300	3~26	63	200/250/300	M28	ER40	WER40	7.10/8.20/9.30

Unit: mm



Spring Collet Chuck

ER

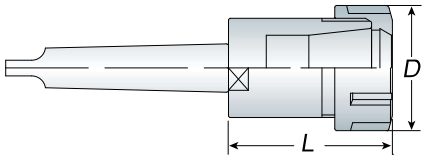
BT / NT series

Model No.	D	L	Collet Type	Draw Bolt	Weight (kg)
NT30 ER16-076	28	76	ER16	1/2" - 12 M12x1.75P	0.70
ER32-055	50	55	ER32		0.80
ER40-085	63	85	ER40		1.40
NT40 ER16-076	28	76	ER16	5/8"-11 M16x2.0P	1.20
-100	28	100	ER16		1.30
ER20-076	34	76	ER20		1.40
-100	34	100	ER20		1.40
ER32-050	50	50	ER32		1.10
ER40-055	63	55	ER40		1.40
NT50 ER16-100	28	100	ER16	1"-8 M24x3.0P	3.30
-150	28	150	ER16		3.50
ER20-100	34	100	ER20		3.30
-150	34	150	ER20		3.70
ER32-058	50	58	ER32		3.20
ER40-058	63	58	ER40		3.20

Unit: mm



- When ordering, please specify the draw bolt for inch size or metric size.
- Wrench and Stop screw must be ordered separately



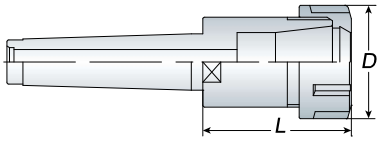
Morse Taper Shank - Tang Type



Model No.	D	L	Collet Type	Weight (kg)
MTA2 ER16-32	28	32	ER16	0.20
ER20-48	34	48	ER20	0.50
ER25-51	42	51	ER25	0.70
MTA3 ER16-40	28	40	ER16	0.40
ER32-53	50	53	ER32	0.80
ER40-80	63	80	ER40	1.30
MTA4 ER32-60	50	60	ER32	1.30
ER40-80	63	80	ER40	1.70
MTA5 ER40-80	63	80	ER40	2.90

Unit: mm

- Wrench and Stop screw must be ordered separately.



Morse Taper Shank - Draw Bolt Type



Model No.	D	L	Collet Type	Draw Bolt	Weight (kg)
MTB2 ER16-040	28	40	ER16	3/8" - 16 M10x1.5P	0.25
ER20-045	34	45	ER20		0.30
ER25-047	42	47	ER25		0.40
MTB3 ER16-040	28	40	ER16	1/2"-12 M12x1.75P	0.60
ER32-070	50	70	ER32		0.80
ER40-080	63	80	ER40		1.30
MTB4 ER32-060	50	60	ER32	5/8"-11 M16x2.0P	1.40
ER40-082	63	82	ER40		1.60
MTB5 ER40-082	63	82	ER40	1"-8 / M24x3.0P	2.40

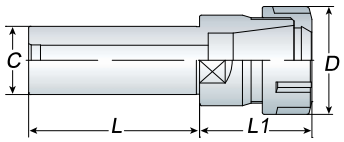
Unit: mm

- Wrench and Stop screw must be ordered separately.

BT / NT
series

ER

Straight Shank Collet Chuck





- Wrench and Stop screw must be ordered separately.

Model No.	C	D	L	L1	Collet Type	Weight (kg)
C20 ER16-050	20	28	50	35	ER16	0.20
-100/150	20	28	100/150	35		0.35/0.45
ER20-050	20	34	50	40	ER20	0.25
-100/150	20	34	100/150	40		0.40/0.50
ER25-050	20	42	50	46	ER25	0.40
-100/150	20	42	100/150	46		0.50/0.70
C25 ER16-100/150	25	28	100/150	20	ER16	0.40/0.70
ER20-100/150	25	34	100/150	38	ER20	0.50/0.75
ER25-100/150	25	42	100/150	42	ER25	0.55/0.80
ER32-080	25	50	80	58	ER32	0.80
ER40-100	25	63	100	60	ER40	1.10
C32 ER25-060	32	42	60	46	ER25	0.70
ER32-100/150	32	50	100/150	58	ER32	1.10/1.40
ER40-100	32	63	100	60	ER40	1.30
C40 ER32-100	40	50	100	52	ER32	1.30
ER40-100	40	63	100	60	ER40	1.60

Unit:mm

Straight Shank Collet Chuck - M Type





- Wrench and Stop screw must be ordered separately.

Model No.	C	D	L	L1	Collet Type	Weight (kg)
C16 ER11-050M	16	16	50	15	ER11	0.10
-100M	16	16	100	15		0.20
ER16-050M	16	22	50	32	ER16	0.15
-100M/150M	16	22	100/150	32		0.20/0.30
C20 ER16-050M	20	22	50	32	ER16	0.20
-100M/150M	20	22	100/150	32		0.30/0.40
ER20-050M	20	28	50	40	ER20	0.20
-100M/150M	20	28	100/150	40		0.35/0.50
C25 ER20-050M	25	28	50	40	ER20	0.30
-100M/150M	25	28	100/150	40		0.50/0.60

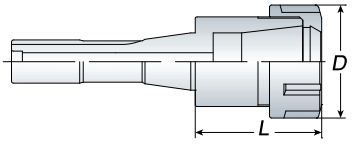
Unit: mm



- Wrench and Stop screw must be ordered separately.

R8 Taper Shank

R8 彈性筒夾本體

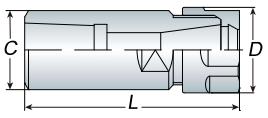


Model No.	D	L	Collet Type	G	Weight (kg)
R8 ER16	28	35	ER16	7/16"x20 UNF	0.60
ER25	42	43	ER25		0.70
ER32	50	60	ER32		0.90
ER40	63	68	ER40		1.40

Unit: mm



Jacobs Female Taper Shank



Model No.	JT No.	C	D	L	Weight (kg)
JT2 ER16-070	JT2	28	28	70	0.20
JT6 ER16-070	JT6	28	28	70	0.20
ER20-070	JT6	34	34	70	0.30

Unit: mm

Clamping Nut

ER

BT / NT series

	Model No.	FIG.	D	L	Nm	G	Collet Type	Weight (kg)
Standard Nut	CN11	1	19	13	30	M14x0.75P	ER11	0.01
	CN16	1	28	18.5	70	M22x1.5P	ER16	0.04
	CN20	1	34	21	100	M25x1.5P	ER20	0.07
	CN25	2	42	21.5	130	M32x1.5P	ER25	0.11
	CN32	2	50	24	170	M40x1.5P	ER32	0.15
	CN40	2	63	26	220	M50x1.5P	ER40	0.30
	CN50	2	78	35		M64x2.0P	ER50	0.50

Unit: mm



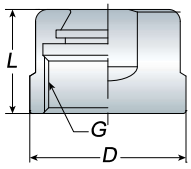


Fig.1



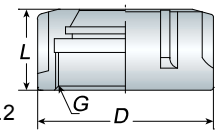


Fig.2

	Model No.	FIG.	D	L	Nm	G	Collet Type	Weight (kg)
M Type Nut	CNM08	3	12	10.8	10	M10x0.75P	ER08	0.01
	CNM11	3	16	12	30	M13x0.75P	ER11	0.01
	CNM16	3	22	17	70	M19x1.0P	ER16	0.02
	CNM20	3	28	19.2	100	M24x1.0P	ER20	0.03

Unit: mm



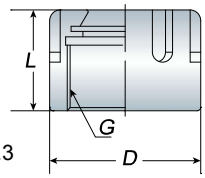


Fig.3

	Model No.	FIG.	D	L	Nm	G	Collet Type	Weight (kg)
Power Ball Bearing Nut	CN16-B	4	30	19	70	M22x1.5P	ER16	0.07
	CN20-B	4	35	21	100	M25x1.5P	ER20	0.09
	CN25-B	4	43	22	130	M32x1.5P	ER25	0.13
	CN32-B	4	51	24	170	M40x1.5P	ER32	0.16
	CN40-B	4	63	28	220	M50x1.5P	ER40	0.31

Unit: mm



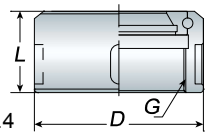


Fig.4

	Model No.	FIG.	D	L	Nm	G	Collet Type	Weight (kg)
High Speed Bearing Nut	CN-GER16	5	30	19	70	M22x1.5P	ER16	0.08
	CN-GER20	5	35	21	100	M25x1.5P	ER20	0.10
	CN-GER25	5	40	22	130	M32x1.5P	ER25	0.13
	CN-GER32	5	50	25	170	M40x1.5P	ER32	0.15

Unit: mm



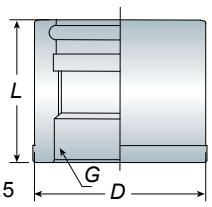


Fig.5

ER Wrench

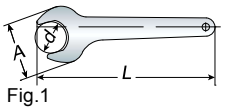


Fig.1

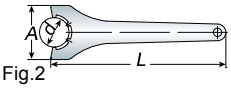


Fig.2

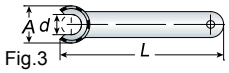


Fig.3

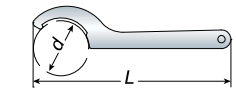


Fig.4



Fig.5



	Model No.	FIG.	A	d	L	Suit For	Weight (kg)
Standard Wrench	WER11	1	29	17	140	CN11	0.08
	WER16	1	45	25	142	CN16	0.12
	WER20	1	54	30	162	CN20	0.17
	WER25	2	65	37	206	CN25	0.22
	WER32	2	75	46.5	253	CN32	0.30
	WER40	2	90	58	289	CN40	0.36
	WER50	2	110	-	350	CN50	0.70

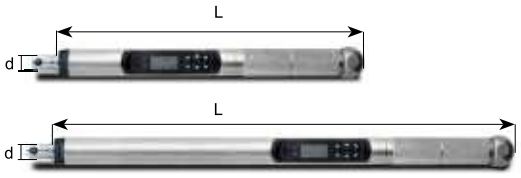
	Model No.	FIG.	A	d	L	Suit For	Weight (kg)
M Type Wrench	WM08	3	13	-	75	CNM08	0.02
	WM11	3	17	8.5	95	CNM11	0.03
	WM16	3	22.5	12.5	117	CNM16	0.05
	WM20	3	28.5	15.5	127	CNM20	0.07

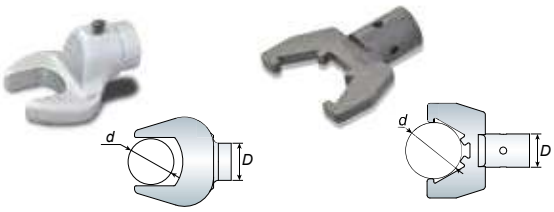
	Model No.	FIG.	d	L	Suit For	Weight (kg)
C Type Wrench (for power ball bearing nut)	WER16B	4	32	205	CN16-B	0.16
	WER20B	4	36	220	CN20-B	0.18
	WER25B	4	43	235	CN25-B	0.21
	WER32B	4	51	255	CN32-B	0.22
	WER40B	4	63	260	CN40-B	0.25

	Model No.	FIG.	d	L	Suit For	Weight (kg)
Bearing Wrench (for high speed bearing nut)	WER16G	5	30	-	CN16-G	0.60
	WER20G	5	35	-	CN20-G	0.65
	WER25G	5	40	-	CN25-G	0.80
	WER32G	5	50	-	CN32-G	0.83

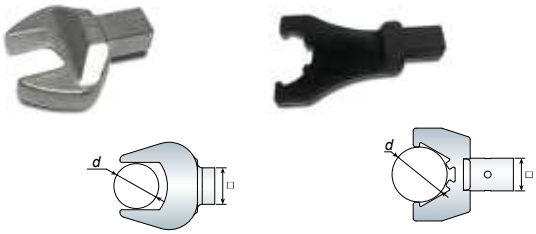
Unit: mm

Torque Control Type









Spigot Interchangable Digital Torque Wrench

Model No.	d	L	Nm	lbf-ft	lbf-in	Weight (kg)
WDG-252	16	373	10~135	7.4~99.6	89~1195	0.80
WDG-253	16	548	20~200	14.8~147	178~1780	1.05
WDG-254	16	748	34~340	25~250.9	301~3010	1.35

Unit: mm

Wrench Spigot for WDG Torque Wrench

Model No.	Type	d	D	Suit For	Weight(kg)
ER16TC	ER16	25	16	CN16	0.20
ER20TC	ER20	30	16	CN20	0.30
ER25TC	ER25	37	16	CN25	0.14
ER32TC	ER32	46.5	16	CN32	0.15
ER40TC	ER40	58	16	CN40	0.20

Unit: mm

Torque Wrench

Model No.	d	L	Nm	lbf-ft	lbf-in	Weight (kg)
OP-1710AKB	16	405	20~100	14.8~74	178~890	1.15
OP-1718AK	16	500	40~200	29.6~148	356~1780	1.38
OP-1720AK	16	575	60~320	44.4~236.8	534~2848	1.50

Unit: mm

Wrench Spigot for OP Torque Wrench

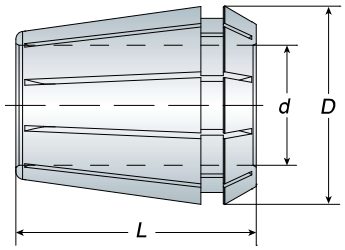
Model No.	Type	d	□	Suit For	Weight(kg)
OP-ER11TC	ER11	17	14 x 18	CN11	0.20
OP-ER16TC	ER16	25	14 x 18	CN16	0.20
OP-ER20TC	ER20	30	14 x 18	CN20	0.30
OP-ER25TC	ER25	37	14 x 18	CN25	0.14
OP-ER32TC	ER32	46.5	14 x 18	CN32	0.15
OP-ER40TC	ER40	58	14 x 18	CN40	0.20

Unit: mm

Spring Collet ER

BT / NT series

- DIN6499 ISO15488 Collet must be assembled into the clamping nut before inserting into the chuck





Metric Size

Model No.	D	L	d	Weight (kg)
ER08	8.5	13.5	1,1.5,2,2.5,3,3.5,4,4.5,5	0.01
ER11	11.5	18	1,1.5,2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7	0.01
ER16	17	27	1,1.5,2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10	0.03
ER20	21	31	1,1.5,2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7,7.5,8,8.5,9,9.5,10,10.5,11,11.5,12,12.5,13	0.04
ER25	26	35	2,3,4,5,6,7,8,9,10,11,12,13,14,15,16	0.07
ER32	33	40	2,3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20	0.15
ER40	41	46	3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26	0.27
ER50	52	60	12,14,16,18,20,22,24,26,28,30,32,34	0.45

Unit: mm

Inch Size

Model No.	D	L	d	Weight (kg)
ER11	11.5	18	1/8,5/32,3/16,7/32,1/4	0.01
ER16	17	27	1/8,5/32,3/16,7/32,1/4,9/32,5/16,11/32,3/8	0.03
ER20	21	31	1/8,5/32,3/16,7/32,1/4,9/32,5/16,11/32,3/8,13/32,7/16,1/2	0.04
ER25	26	35	1/8,5/32,3/16,7/32,1/4,9/32,5/16,11/32,3/8,7/16,15/32,1/2,9/16,19/32,5/8	0.07
ER32	33	40	1/8,5/32,3/16,7/32,1/4,5/16,11/32,3/8,7/16,15/32,1/2,17/32,9/16,5/8,21/32,11/16,3/4,25/32	0.15
ER40	41	46	1/8,5/32,3/16,1/4,9/32,5/16,3/8,7/16,15/32,1/2,9/16,5/8,19/32,11/16,23/32,3/4,25/32,13/16,27/32,7/8,15/16,31/32,1	0.27

Unit: mm

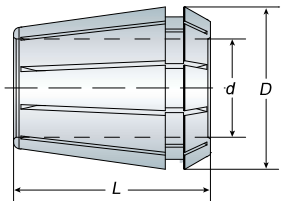
ER08		ER11		ER16		ER20		ER25		ER32		ER40		ER50	
No.	Range	No.	Range	No.	Range	No.	Range	No.	Range	No.	Range	No.	Range	No.	Range
ER08-01	1.0	ER11-01	1.0	ER16-01	1.0~0.5	ER20-01	1.0~0.5	ER25-02	2.0~1.0	ER32-02	2.0~1.0	ER40-03	3.0~2.0	ER50-12	12~10
ER08-1.5	1.5	ER11-1.5	1.5	ER16-1.5	1.5~1.0	ER20-1.5	1.5~1.0	ER25-03	3.0~2.0	ER32-03	3.0~2.0	ER40-04	4.0~3.0	ER50-14	14~12
ER08-02	2.0~1.5	ER11-02	2.0~1.5	ER16-02	2.0~1.0	ER20-02	2.0~1.0	ER25-04	4.0~3.0	ER32-04	4.0~3.0	ER40-05	5.0~4.0	ER50-16	16~14
ER08-2.5	2.5~2.0	ER11-2.5	2.5~2.0	ER16-2.5	2.5~2.0	ER20-2.5	2.5~2.0	ER25-05	5.0~4.0	ER32-05	5.0~4.0	ER40-06	6.0~5.0	ER50-18	18~16
ER08-03	3.0~2.5	ER11-03	3.0~2.5	ER16-03	3.0~2.0	ER20-03	3.0~2.0	ER25-06	6.0~5.0	ER32-06	6.0~5.0	ER40-07	7.0~6.0	ER50-20	20~18
ER08-3.5	3.5~3.0	ER11-3.5	3.5~3.0	ER16-3.5	3.5~3.0	ER20-3.5	3.5~3.0	ER25-07	7.0~6.0	ER32-07	7.0~6.0	ER40-08	8.0~7.0	ER50-22	22~20
ER08-04	4.0~3.5	ER11-04	4.0~3.5	ER16-04	4.0~3.0	ER20-04	4.0~3.0	ER25-08	8.0~7.0	ER32-08	8.0~7.0	ER40-09	9.0~8.0	ER50-24	24~22
ER08-4.5	4.5~4.0	ER11-4.5	4.5~4.0	ER16-4.5	4.5~4.0	ER20-4.5	4.5~4.0	ER25-09	9.0~8.0	ER32-09	9.0~8.0	ER40-10	10~9.0	ER50-26	26~24
ER08-05	5.0~4.5	ER11-05	5.0~4.5	ER16-05	5.0~4.0	ER20-05	5.0~4.0	ER25-10	10~9.0	ER32-10	10~9.0	ER40-11	11~10	ER50-28	28~26
		ER11-5.5	5.5~5.0	ER16-5.5	5.5~5.0	ER20-5.5	5.5~5.0	ER25-11	11~10	ER32-11	11~10	ER40-12	12~11	ER50-30	30~28
		ER11-06	6.0~5.5	ER16-06	6.0~5.0	ER20-06	6.0~5.0	ER25-12	12~11	ER32-12	12~11	ER40-13	13~12	ER50-32	32~30
		ER11-6.5	6.5~6.0	ER16-6.5	6.5~6.0	ER20-6.5	6.5~6.0	ER25-13	13~12	ER32-13	13~12	ER40-14	14~13	ER50-34	34~32
		ER11-07	7.0~6.5	ER16-07	7.0~6.0	ER20-07	7.0~6.0	ER25-14	14~13	ER32-14	14~13	ER40-15	15~14		
				ER16-7.5	7.5~7.0	ER20-7.5	7.5~7.0	ER25-15	15~14	ER32-15	15~14	ER40-16	16~15		
				ER16-08	8.0~7.0	ER20-08	8.0~7.0	ER25-16	16~15	ER32-16	16~15	ER40-17	17~16		
				ER16-8.5	8.5~8.0	ER20-8.5	8.5~8.0			ER32-17	17~16	ER40-18	18~17		
				ER16-09	9.0~8.0	ER20-09	9.0~8.0			ER32-18	18~17	ER40-19	19~18		
				ER16-9.5	9.5~9.0	ER20-9.5	9.5~9.0			ER32-19	19~18	ER40-20	20~19		
				ER16-10	10~9.0	ER20-10	10~9.0			ER32-20	20~19	ER40-21	21~20		
						ER20-10.5	10.5~10					ER40-22	22~21		
						ER20-11	11~10					ER40-23	23~22		
						ER20-11.5	11.5~11					ER40-24	24~23		
						ER20-12	12~11					ER40-25	25~24		
						ER20-12.5	12.5~12					ER40-26	26~25		
						ER20-13	13~12								

- ER08 ~ ER20

(Suggested clamping range should be 0.5mm)

ER Collet - Coolant Type







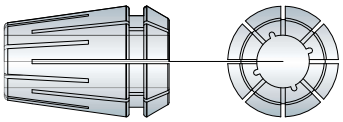
- Maximum water pressure: 21kgf/cm²

Model No.	D	L	d	Weight (kg)
ER16-CL	17	27	4,5,6,7,8,9,10	0.03
ER20-CL	21	31	4,5,6,7,8,9,10,11,12,13	0.04
ER25-CL	26	35	4,5,6,7,8,9,10,11,12,13,14,15,16	0.07
ER32-CL	33	40	4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20	0.15
ER40-CL	41	46	4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20 ,21,22,23,24,25,26	0.27

Unit: mm

ER-JCL Collet -Jet Coolant Type





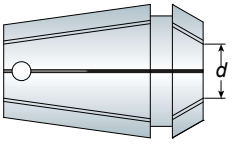


- Maximum water pressure: 21kgf/cm²

Model No.	D	L	d	Weight (kg)
ER16-JCL	17	27	4,5,6,7,8,9,10	0.03
ER20-JCL	21	31	4,5,6,7,8,9,10,11,12,13	0.04
ER25-JCL	26	35	4,5,6,7,8,9,10,11,12,13,14,15,16	0.07
ER32-JCL	33	40	4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20	0.15

Unit: mm

Collet for End Mill



ER16E (approx. 0.03kgs/pc)

Model No.	d
ER16E-03	3
ER16E-04	4
ER16E-05	5
ER16E-06	6
ER16E-08	8
ER16E-10	10

Unit:mm

ER20E (approx. 0.04kgs/pc)

Model No.	d
ER20E-03	3
ER20E-04	4
ER20E-05	5
ER20E-06	6
ER20E-08	8
ER20E-10	10
ER20E-12	12

Unit:mm

ER25E (approx. 0.07kgs/pc)

Model No.	d
ER25E-03	3
ER25E-04	4
ER25E-05	5
ER25E-06	6
ER25E-08	8
ER25E-10	10
ER25E-12	12
ER25E-14	14
ER25E-16	16

Unit:mm

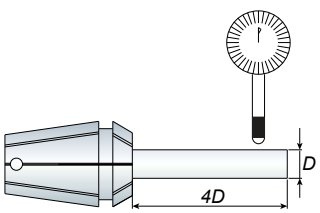
ER32E (approx. 0.15kgs/pc)

Model No.	d
ER32E-03	3
ER32E-04	4
ER32E-05	5
ER32E-06	6
ER32E-08	8
ER32E-10	10
ER32E-12	12
ER32E-14	14
ER32E-16	16
ER32E-18	18
ER32E-20	20

Unit:mm







Collet Grade	Runout - Max μ - 4xD
A	≦ 10μ
AA	≦ 5 μ

- When ordering, please specify the collet grade with A or AA.
- For example / :ER16E-06 A or ER16E-06AA

Tap Collet ER-GB

BT / NT series



- Please check shank diameter (Ød) and square size (SQ/ □) when ordering.

Ød	□	ER16GB (approx. 0.03kgs/pc)				ER20GB (approx. 0.04kgs/pc)				ER25GB (approx. 0.07kgs/pc)			
(mm)	(mm)	JIS	ISO	DIN371	DIN376	JIS	ISO	DIN371	DIN376	JIS	ISO	DIN371	DIN376
4	3			M3.5				M3.5					
4	3.2	M3				M3							
4.5	3.4			M4	M6			M4	M6			M4	M6
5	4	M4	M5			M4	M5			M4	M5		
5.5	4.5	M5				M5				M5			
6	4.5	M6, W1/4				M6, W1/4				M6, W1/4			
6	4.9			M5, M6	M8			M5, M6	M8			M5, M6	M8
6.1	5	W5/16				W5/16				W5/16			
6.2	5	M8				M8				M8			
7	5.5	M10, W3/8		M7	M10	M10, W3/8		M7	M10	M10, W3/8		M7	M10
8	6	W7/16, PT1/8											
8	6.2			M8	M11			M8	M11			M8	M11
8.5	6.5	M12				M12				M12			
9	7.1						M12				M12		
10	8						M10	M10			M10	M10	
10.5	8									M14			
11	9												M14
12	9									W5/8			M16
12.5	10									M16	M16		

Ød	□	ER32GB (approx. 0.15kgs/pc)				ER40GB (approx. 0.27kgs/pc)			
(mm)	(mm)	JIS	ISO	DIN371	DIN376	JIS	ISO	DIN371	DIN376
4.5	3.4			M4	M6				
5	4	M4	M5						
5.5	4.5	M5							
6	4.5	M6, W1/4				M6, W1/4			
6	4.9			M5, M6				M5, M6	
6.1	5	W5/16				W5/16			
6.2	5	M8				M8			
7	5.5	M10, W3/8		M7	M10	M10, W3/8		M7	M10
8	6								
8	6.2			M8	M11			M8	M11
8.5	6.5	M12				M12			
9	7.1		M12				M12		
10	8		M10	M10			M10	M10	
10.5	8	M14				M14			
11	9				M14				M14
12	9	W5/8			M16	W5/8			M16
12.5	10	M16	M16			M16	M16		
14	11	M18, W3/4, PT3/8			M18	M18, W3/4, PT3/8			M18
15	12	M20				M20			
16	12				M20				M20
17	13	M22, W7/8				M22, W7/8			
18	14.5								M22, M24
19	15					M24			
20	15					M27, W1, PT5/8			
20	16						M27, M30		M27
22	18								M30

ER Spring Collet Set



ER11

Model No.	Specification	PCS/SET	Weight (kg)
ER11-07PCS	1,2,3,4,5,6,7	7PCS/SET	0.30
ER11-13PCS	1,1.5,2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7	13PCS/SET	0.40

Unit: mm

ER16

Model No.	Specification	PCS/SET	Weight (kg)
ER16-08PCS	3,4,5,6,7,8,9,10	8PCS/SET	0.50
ER16-10PCS	1,2,3,4,5,6,7,8,9,10	10PCS/SET	0.70
ER16-CL-07PCS	4,5,6,7,8,9,10	7PCS/SET	0.50

Unit: mm

ER20

Model No.	Specification	PCS/SET	Weight (kg)
ER20-10PCS	4,5,6,7,8,9,10,11,12,13	10PCS/SET	0.70
ER20-12PCS	2,3,4,5,6,7,8,9,10,11,12,13	12PCS/SET	0.80
ER20-CL-10PCS	4,5,6,7,8,9,10,11,12,13	10PCS/SET	0.70

Unit: mm



ER25

Model No.	Specification	PCS/SET	Weight (kg)
ER25-07PCS	4,6,8,10,12,14,16	7PCS/SET	1.20
ER25-15PCS	2,3,4,5,6,7,8,9,10,11,12,13,14,15,16	15PCS/SET	1.70
ER25-CL-13PCS	4,5,6,7,8,9,10,11,12,13,14,15,16	13PCS/SET	1.70

Unit: mm

ER32

Model No.	Specification	PCS/SET	Weight (kg)
ER32-06PCS	6,8,10,12,16,20	6PCS/SET	1.60
ER32-11PCS	4,5,6,8,10,12,13,15,16,18,20	11PCS/SET	2.20
ER32-18PCS	3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20	18PCS/SET	3.10
ER32-CL-17PCS	4,5,6,7,8,9,10,11,12,13,14,15,16,17 18,19,20	17PCS/SET	3.00

Unit: mm

ER40

Model No.	Specification	PCS/SET	Weight (kg)
ER40-07PCS	6,8,10,12,16,20,25	7PCS/SET	2.50
ER40-15PCS	4,5,6,8,10,12,13,15,16,18,20,21,22,25,26	15PCS/SET	4.30
ER40-23PCS	4,5,6,7,8,9,10,11,12,13,14,15,16,17 18,19,20,21,22,23,24,25,26	23PCS/SET	6.20
ER40-CL-23PCS	4,5,6,7,8,9,10,11,12,13,14,15,16,17 18,19,20,21,22,23,24,25,26	23PCS/SET	6.20

Unit: mm