Boring Bar Sleeve

ZNC SERIES

Reduction sleeves for round-shank boring bars — Ø20 to Ø40 mm bodies, bores from Ø6 mm

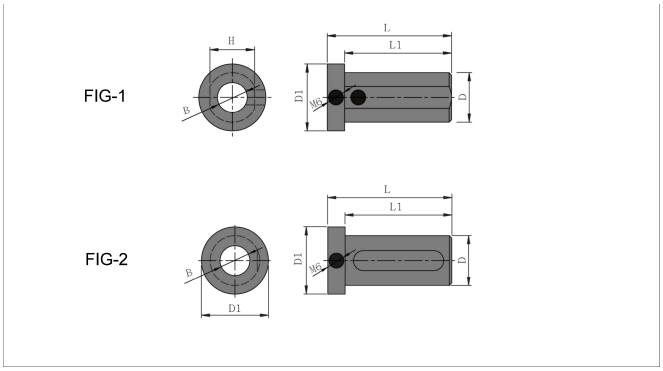


FIG-1 side-lock seat · FIG-2 flatted seat

Features

- **Two seat styles.** FIG-1 clamps directly on the bar; FIG-2 uses a flatted seat for higher pull-out resistance.
- **Four body diameters.** Ø20, Ø25, Ø32 and Ø40 mm to match common holder bores.
- **Wide bore range.** Bores from Ø6 to Ø32 mm, so one holder covers a whole set of bars.
- **Flanged location.** The shoulder sets a repeatable axial position when the sleeve is changed.

Dimensions

Model No.	B	D	L	L1	D1	H	M	Fig.
ZNC20-08	8	20	67	60	27	17.5	M6	FIG-1
ZNC20-10	10	20	67	60	27	17.5	M6	FIG-1
ZNC20-12	12	20	67	60	27	17.5	M6	FIG-1
ZNC20-16	16	20	67	60	27	55	13	FIG-2
ZNC25-06	6	25	64	58	35	23.5	M6	FIG-1
ZNC25-08	8	25	64	58	35	23.5	M6	FIG-1
ZNC25-10	10	25	64	58	35	23.5	M6	FIG-1
ZNC25-12	12	25	64	58	35	23.5	M6	FIG-1
ZNC25-16	16	25	64	58	35	51	12	FIG-2
ZNC25-20	20	25	64	58	35	51	12	FIG-2
ZNC32-06	6	32	85	70	38	29.5	M6	FIG-1
ZNC32-08	8	32	85	70	38	29.5	M6	FIG-1
ZNC32-10	10	32	100	85	38	29.5	M6	FIG-1
ZNC32-12	12	32	100	85	38	29.5	M6	FIG-1
ZNC32-16	16	32	100	85	38	29.5	M6	FIG-1
ZNC32-18	18	32	100	85	38	77	14	FIG-2
ZNC32-20	20	32	100	85	38	77	14	FIG-2
ZNC32-25	25	32	100	85	38	77	14	FIG-2
ZNC40-06	6	40	100	85	46	38	M8	FIG-1
ZNC40-08	8	40	100	85	46	38	M8	FIG-1
ZNC40-10	10	40	100	85	46	38	M8	FIG-1
ZNC40-12	12	40	100	85	46	38	M8	FIG-1
ZNC40-16	16	40	100	85	46	38	M8	FIG-1
ZNC40-18	18	40	100	85	46	77	14	FIG-2
ZNC40-20	20	40	100	85	46	77	14	FIG-2
ZNC40-25	25	40	100	85	46	77	14	FIG-2
ZNC40-32	32	40	100	85	46	77	14	FIG-2

Unit: mm

Ordering — the code suffix is the bore size B (ZNC32-16 = Ø32 body, Ø16 bore). Clamping screws and wrenches are ordered separately. Non-standard bores and lengths available on request.